



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ASAP - URGENT
12 ml

SWA10A-700
Job Sheet 190501



Part No: SWA10A-700

Job Qty: 10 pcs

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No:

Due Date: 2/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG SWA10A-700 Rev 4 IPP Rev A 17.11.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	NV5000 - 1	10 pcs	2/12/19	2/12/19	0.00	2.50	NV5000 - 1	<i>P.J. 19-02-12</i>
							NV5000 - 2	
120	QC 2	10 pcs	2/12/19	2/12/19	0.00	0.00	QC 2 - 1	<i>P.J. 19-02-12</i>
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S152898



Part: SWA10A - 700

Job No: 190501

Serial No/Batch: S152898

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 02/12/19

130 QC 8	10 pcs	2/12/19	0.00 0.00	QC 2 - 66		
				QC 2 - 64		
				QC 8 - 12	m/19/02/13	
				QC 8 - 14		
				QC 8 - 17		
				QC 8 - 20		
				QC 8 - 25		
				QC 8 - 3		
				QC 8 - 32		
				QC 8 - 33		
				QC 8 - 35		
				QC 8 - 39		
				QC 8 - 4		
				QC 8 - 44		
				QC 8 - 45		
				QC 8 - 49		
				QC 8 - 58		
				QC 8 - 8		
				QC 8 - 9		
				QC 8 - 68		
				QC 8 - 67		
				QC 8 - 1 (A)		
				QC 8 - 47		
141 Outsource - 4 - Anodize	10 pcs	2/12/19		ATG001-VC	10	CT 19-02-15
142 Packaging 2-1 - Receive - B4B	10 pcs 12 pcs	2/12/19	0.00 0.00	Packaging 2 - 1 - B4B		DP FEB 25 2019
	Packaging 2 - 2 - B4B					
	Packaging 2 - 3 - B4B					
	Packaging 2 - 5 - B4B					
	Packaging 2 - 4 - B4B					
	Packaging 2 - 6 - B4B					
	Packaging 2 - 7 - B4B					
	Packaging 2 - 8 - B4B					
	Packaging 2 - 9 - B4B					
	Packaging 2 - 10 - B4B					
	Packaging 2 - 11 - B4B					
	Packaging 2 - 12 - B4B					
	Packaging 2 - 13 - B4B					
	Packaging 2 - 14 - B4B					
	Packaging 2 - 15 - B4B					
	Packaging 2 - 16 - B4B					
	Packaging 2 - 17 - B4B					
	Packaging 2 - 18 - B4B					
	Packaging 2 - 19 - B4B					
	Packaging 2 - 20 - B4B					
	Packaging 2 - 21 - B4B					
	Packaging 2 - 22 - B4B					
	Packaging 2 - 23 - B4B					
	Packaging 2 - 24 - B4B					
	Packaging 2 - 25 - B4B					
	Packaging 2 - 26 - B4B					
	Packaging 2 - 27 - B4B					
	Packaging 2 - 28 - B4B					
	Packaging 2 - 29 - B4B					
	Packaging 2 - 30 - B4B					
	Packaging 2 - 31 - B4B					
	Packaging 2 - 32 - B4B					
	Packaging 2 - 33 - B4B					
	Packaging 2 - 34 - B4B					
	Packaging 2 - 35 - B4B					

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150	QC 6	10 pcs	2/12/19	0.00 0.00	Packaging 2 - 36 - B4B QC 6 - 42	DAS FEB 25 2019 68 9-89
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
151	Small Fab - 2 - B4B	10 pcs	2/12/19	0.00 0.83	Small Fab - 1 - B4B	MLC
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
152	QC 5	10 pcs	2/12/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS FEB 26 2019 68 9-89
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
160	Packaging 3-1 - Stock - B4B	10 pcs	2/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS 28 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	10 pcs	2/12/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21 FEB 26 2019
				QC 21 - SA - 53	3-55

Part Op 110 - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2) Cut blanks to 6" (Makes 4pcs.) 1-Machine as per folio FB659
 Descriptions: FOLIO REV: AA DWG REV: 4 2-Deburr ***Blanks cut to 5.625" makes 4pcs.***
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 141 - -Issue P/O to ATG: P0042622 HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -
 Certificate of Conformity is required
 142 - (Receive & Inspect for Damage & Mat'l Certs)
 150 - (QC6- All purchased or subcontracted products)
 151 - (Small Fab) Laser engrave P/N as per DWG.
 152 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____) Bag and tag
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50	1.1700 ft (.117 ea)	110-NV5000 - 1	5150597 3x 6000"

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-NV5000 - 1	M6061T6B0.625X01.500	1	12	0

Part Specifications
Specifications could not be found.

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PURCHASE ORDER

PO042622



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042622
PO Date: 2/15/19
Due Date: 2/26/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190501	SWA10A-700	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed - X12		2/20/19	12 pcs	0 pcs	12 pcs	\$9.01/pcs	\$108.12

Line Item Note ** need asap **

2	188710	RBE703A95-0508-00-1	Quill -Issue P/O to GROUPE ALTECH: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0508-00 Rev 5C	Firmed - X11		2/20/19	11 pcs	0 pcs	11 pcs	\$8.26/pcs	\$90.86
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Line Item Note ** need asap **



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PURCHASE ORDER

PO042622



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	176634	RBT400314-7	Clamp -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	2/26/19	7 pcs	0 pcs	7 pcs	\$8.26/pcs	\$57.82
4	190681	647.4410	Rail Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 647.4400 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	2/20/19	16 pcs	0 pcs	16 pcs	\$14.06/pcs	\$224.96
Grand Total:											\$481.76



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917297

Date: 22-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: SWA10A-700A Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 24621	Rev: 4 Line: 1	DAS 68 9-89
11 ea	Part: RBE703A95-0508-00-1 Quill Anodize per MIL-A-8625F, Type II, Class 2, Color, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24622	Rev: 5C Line: 2	
7 ea	Part: RBT400314-7 Clamp Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 24630	Rev: Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/2/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			